

Large Diameter HDPE Water Supply and Gas Supply Pipe Extrusion Line

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Model	Pipe diameter(mm)	Extruder	Max.Output(kg/h)	Total power(kW)
HLPEG-800	450~800	SJ90/33 SJ90/33 or 120/33	400-1000	600
HLPEG-1200	800~1200	SJ90/33 SJ120/33 or 150 /33	550-1600	840
HLPEG-1600	1000~1600	SJ105/33 SJ120/33 or 150 /33	1000-1700	900

Large Diameter HDPE/MDPE Water Supply and Gas Supply Pipe Extrusion Line:

Features & Advantages:The Large Diameter HDPE/MDPE Pipe Extrusion Line research & developed by HuaLei Machinery Co., features of unique structure, easily control, highly automation and stable performance. Pipes produced by this machine has the moderate rigidity, strength, as well as good flexibility, anti-rot, anti-stress split, and favorable hot melting, make this large diameter pipe considered as the prefer product for water and gas transportation system in cities.

Large Diameter HDPE 2-layer, 3-layer Anti-flammable And Anti Static Electricity Pipe Extrusion Line:

Features & Advantages?The modern developed 2-layer or 3-layer spiral mould is specially for double-anti pipe extrusion. This pipe owns even and equal co-extrusion wall thickness, the inner and outer wall made of double-anti material (Anti-flammable, anti static electricity), the core layer of HDPE wall, reasonably reduce the costs of double-anti material, accordingly reduced the costs of the whole product.

Die & Down-stream Equipment?The die head adopts the Basket type or Spiral Mould designing, bear convenient adjustment, extrusion melt even and equality advantage. Based of special calibration unit of notching technics and water circulation cooling, which ensures the forming precision of the final product of pipe. By using advanced PLC system and large LCD screen which has the alarming system and human-machine interface, the controlling of the machine is very convenient.

