

## Plastic Single-wall Corrugated Pipe Extrusion Line From <http://>

This production line can be used to produce corrugated pipes of PE?PP?PVC?EVA continuously, as well as PA corrugated pipes. Plastic single-wall corrugated pipes have features of high temperature resistance, resistant to corrosion and abrasion, high intensity, good flexibility, etc. They are widely used in fields of auto wire, electric thread-passing pipes, circuit of machine tool, protective pipes of lamps and lanterns wire, tubes of air conditioner and washing machine, etc.

Plastic single-wall corrugated pipe production line developed by our company adopts gears to run moulds and templates so as to realize water circulating cooling and air cooling of the products, which ensures high-speed molding, even corrugation, smooth inner and outer pipe wall. These corrugated pipes are especially used as wires of the up-market cars.

### The main technique parameter

Pipe diameter range(mm)	4.5-9	9-32	32-50
Main machine model	SJ-30	SJ-45	SJ-65
Main machine l/d	30:1	28:1	30:1
Production capacity kg/h	10	40	80
Main motor capacity kw	4	11	18.5
Molding machine capacity kw	1.1	1.5	1.5
Pair of modules	42	38	38
Cooling mode		water cooling?wind cooling	
Production (m/min)	6-10	8-12	8-15
Metering mode		inductiing mode	
Coiling machine mode		Motor-driven?Manually-operated	



青島德沃尔机械制造有限公司



◆ PVC 塑料软管  
PVC spiral reinforced hose



◆ 32-50mm, PP 塑料软管  
32-50mm PP spiral reinforced hose



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